

Pressing

DURA LAZR TEC

DURA LAZR TEC

The unique laser-hardening process

Long-lasting. Safe. Precise. Our DURA LAZR TEC press jaws set is a new industry standard. The unique ROTHENBERGER laser-hardening process, which is implemented in our own production, provides maximum stability and wear resistance. And, therefore, more safety and a longer service life!

Depth distribution of hardness was tested by the independent test laboratory of the State Materials Testing Institute Darmstadt (MPA).



Partial laser-hardening for highly stressed surfaces

- Ideal accuracy of contour for highest precision during the complete live time
- 40% increase in hardness*

Highest degree of hardness

- ROTHENBERGER press jaws are performing with the highest degree of hardness at high stressed areas
- Even in the case of high burr formation during compression, the wear is reduced to a minimum



100% extended lifetime of the press jaws among other things due to laser hardening*

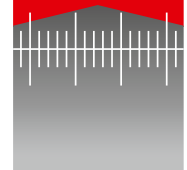
Parts which have to be flexible stay ductile

Adjustment of the plate

Durability increased by approx. 45%*

**+ 40 %
HARDNESS
AT HIGHLY STRESSED
AREAS***

**+100%
PRESS CYCLES
WITH LASER
HARDENING***



ROTHENBERGER press jaws before surface treatment

Press jaws compact

For ROMAX Compact TT

ROTHENBERGER press jaws with proven material and manufacturing quality for system dependent pressing of fittings up to Ø 40 mm (plastic / multi-layer) and/or up to Ø 28 mm (metal).



DURA LAZR TEC

100% more press cycles with laser hardening*

3-bolt synchronised mechanism

- Highest precision when pressing
- Synchronised run of the jaw lever
- Increased stability and durability
- Open the jaw with just 1 finger!

Batch numbering and individual testing

Secures the high-quality standard of material and press contour

Product identification, simple to read, clear system and nominal size classification



Precision-manufactured contours

For optimum and reliable pressings

Made of forged, highly resilient special steel

Suitable for all press machines with a constant axial thrust of 19–21 kN and compatible press jaw fixture

Permanent bolt

- Without potential weak points / no thread
- Considerable reduction of the breakage risk
- Increased safety

Long-term corrosion protection

Optimum for heavy-duty field operation

Optimised inlet contour

- Adapted power flow
- Less wear and tear

Press jaws compact Ø 35 mm

For ROMAX Compact TT

ROTHENBERGER compact press jaws SV35 and M35 with optimized material and manufacturing quality, suitable for system conforming pressing of metal fittings of Ø 35 mm with the ROMAX Compact TT pressing machine.



DURA LAZR TEC

100% more press cycles with laser hardening*

3-bolt synchronised mechanism

- Highest precision when pressing
- Synchronised run of the jaw lever
- Increased stability and durability
- Open the jaw with just 1 finger!

Product identification, simple to read, clear system and nominal size classification



Precision-manufactured contours

For optimum and reliable pressings

Made of forged, highly resilient special steel

Suitable for all press machines with a constant axial thrust of 19–21 kN and compatible press jaw fixture

Permanent bolt

- Without potential weak points / no thread
- Considerable reduction of the breakage risk
- Increased safety

Long-term corrosion protection

Optimum for heavy-duty field operation

Optimised inlet contour

- Adapted power flow
- Less wear and tear

Model	kg	No.
Press jaw compact, SV35	2.2	1000002266
Press jaw compact, M35	2.2	1000002267

ACCESSORIES

Model	No.
ROCASE 4212 with inlay compact press jaws	1000002655



* in comparison to previous models

Pressing

Press jaws compact / standard

Interchangeable press jaw compact

For ROMAX Compact TT

ROTHENBERGER interchangeable press jaw for system dependent pressing of plastic fittings Ø 12 - 32 mm.

Combine various interchangeable inserts with only one press jaw!



Interchangeable inserts set

3-bolt synchronised mechanism

Synchronised run of the jaw lever enables the jaw to be opened with just one finger

Batch numbering and individual testing

Secures the high-quality standard of material and press contour



Guiding ridge

Safe admittance from interchangeable press jaws

Made of forged, highly resilient special steel

Suitable for all press machines with a constant axial thrust of 19–21 kN and compatible press jaw fixture

Long-term corrosion protection

Optimum for heavy-duty field operation

Model	Inserts Ø mm	No.	Model	Inserts Ø mm	No.
Interchangeable inserts compact set, RFz ¹⁾	16, 20, 25, 32	14849	Interchangeable press jaw compact	w/o inserts	1000002134
Interchangeable inserts compact set, U ¹⁾	16, 20, 25, 32	14869	Interchangeable press jaw + set, RFz	12, 16, 20	1000002135
Interchangeable inserts compact set, TH ¹⁾	16, 20, 26, 32	14895	Interchangeable press jaw + set, CO	12, 16, 20	1000002136

¹⁾ Can only be used with interchangeable press jaw No. 1000002134 (successor of No. 014880X)!

Press jaws standard

For ROMAX 4000, ROMAX 3000 AC and ROMAX AC ECO

ROTHENBERGER press jaws with proven material and manufacturing quality, for system conforming pressing of fittings up to Ø 40 mm (plastic / multi-layer) and/or up to Ø 54 mm (metal).

DURA LAZR TEC

100% more press cycles with laser hardening*

3-bolt synchronised mechanism

- Highest precision when pressing
- Synchronised run of the jaw lever
- Increased stability and durability
- Open the jaw with just one finger!

Batch numbering and individual testing

Secures the high quality standard of material and press contour

Product identification, simple to read, clear system and nominal size classification



Precision-manufactured contours

For optimum and reliable pressings



Made of forged, highly resilient special steel

Suitable for all press machines with a constant axial thrust of 32–34 kN and compatible press jaw fixture

Permanent bolt

- Without potential weak points / no thread
- Considerable reduction of the breakage risk
- Increased safety

Long-term corrosion protection

Optimum for heavy-duty field operation

Optimised inlet contour

- Adapted power flow
- Less wear and tear



Press jaws standard 3-elemental

For ROMAX 4000, ROMAX 3000 AC and ROMAX AC ECO

ROTHENBERGER 3-elemental press jaws with proven material and manufacturing quality, for system dependent pressing of M42/M54 fittings and TH50/TH63 fittings.

Made of forged, highly resilient special steel

Suitable for all press machines with a constant axial thrust of 32–34 kN and compatible press jaw fixture

Precision-manufactured contours

For optimum and reliable pressings

Wide jaw mouth for easy assembling of the jaw on the fitting



DURA LAZR TEC

100% more press cycles with laser hardening*

3-bolt synchronised mechanism

- Highest precision when pressing
- Synchronised run of the jaw lever
- Increased stability and durability
- Open the jaw with just 1 finger!

3-elemental system

- Easy handling / assembling
- Optimized power distribution



Model	kg	No.	Model	kg	No.
Press jaws standard 3-elemental, M42	4.8	1000001273	Press jaws standard 3-elemental, TH50	4.8	1000001810
Press jaws standard 3-elemental, M54	4.8	1000001274	Press jaws standard 3-elemental, TH63	4.8	1000001811

Press jaws standard sets

ROTHENBERGER press jaws up to Ø 54 mm in the stable ROCASE case system



Effective

Enough space for up to 7 press jaws in the ROCASE 4414 up to Ø 63 mm

Effective

Enough space for up to 4 press jaws in the ROCASE 4212 up to Ø 32 mm

Variable

Enough space for all standard and compact press jaws in the ROCASE 4414 up to Ø 63 mm



ROCASE case system

Stack, click, transport

Model	Press jaws Ø mm	kg	No.
Press jaw standard set, SV	15 - 22 - 28	6.8	1000002068
Press jaw standard set, SV	15 - 18 - 22 - 28	8.7	015060X
Press jaw standard set, SV	42 - 54	10.5	015080X
Press jaw standard set, M	15 - 22 - 28	6.7	1000002067
Press jaw standard set, M	15 - 18 - 22 - 28	8.6	015062X
Press jaw standard set 3-elemental, M	42 - 54	12.0	1000001502
Press jaw standard set, TH	16 - 20 - 26	8.7	015063X
Press jaw standard set, U	16 - 20 - 25	7.3	1000002069
Press jaw standard set, G	16 - 20 - 26 - 32	8.8	015068X
Press jaw standard set, BE	16 - 20 - 26	8.7	1000002065
ROCASE 4414 with inlay up to 7 press jaws		1.5	1000001807
ROCASE 4212 with inlay up to 4 press jaws		1.6	1000001808

Pressing

Press chains standard



Press chains standard

For ROMAX 4000, ROMAX 3000 AC and ROMAX AC ECO

Suitable for press machines with a constant, axial pressing force of 32 - 34 kN and the appropriate compatible press jaw fixture. For the system conforming pressing of fittings from Ø 42 mm up to Ø 54 mm (metal) and/or from Ø 40 mm up to Ø 110 mm (multi-layer).

DURA LAZR TEC

100% more press cycles with laser hardening*

Batch numbering and individual testing

Secures the high-quality standard of material and press contour

Long-term corrosion protection

Optimum for heavy-duty field operation



Fig. press chain SV54

Precision-manufactured contours

For optimum and reliable pressings

Clamping technology

Self-clamping press chain

3 segments

- For an optimum force distribution on the fitting
- Two flexible elements for an optimal material flow on the fitting

Low weight

Comfortable operation even over long periods of work

Made of forged, highly resilient special steel

Suitable for all press machines with a constant, axial force of 32 - 34 kN and compatible press jaw fixture

3-bolt synchronised mechanism

Synchronised run of the jaw lever enables the jaw to be opened with just one finger



Fig. intermediate jaw ZBS1


Opening of the press chain up to 180° allows assembling even in confined spaces

Closing the press chain











Gripping the press chain with intermediate jaws



Press chain sets include: Press chains according to the table, intermediate jaw ZBS1 (No.1000001126), ROCASE case system 4212 (No.1000001960)

Model	Press chains Ø mm		No.
Press chain set, SV with intermediate jaw ZBS1	42-54	7.3	1000001501
Press chain set, M with intermediate jaw ZBS1	42-54	7.3	1000001500
Intermediate press jaw ZBS1	For press chains SV, M and U up to Ø 54 mm	2.1	1000001126
Press chain standard, M	42 for ZBS1	1.3	1000001391
Press chain standard, M	54 for ZBS1	1.5	1000001392
Press chain standard, SV	42 for ZBS1	1.3	1000001393
Press chain standard, SV	54 for ZBS1	1.5	1000001394











Overview press jaws

System	Nominal size	 Press jaws compact	 Interchangeable insert compact Use only in combination with interchangeable jaws (No. 1000002134)	 Press jaws standard	 Press chains standard Only to be used with intermediate jaw ZBS1 (No. 1000001126) for SV, M, Ø 42–54 mm
A	Metal / NE-Metal				
	A1/2"	—	—	015222X	—
	A3/4"	—	—	015223X	—
	A1"	—	—	015224X	—
	A1 1/4"	—	—	015225X	—
	A1 1/2"	—	—	015226X	—
	A2"	—	—	015227X	—
M	M12	015151X	—	015101X	—
	M15	015152X	—	015102X	—
	M18	015153X	—	015103X	—
	M22	015154X	—	015104X	—
	M28	015155X	—	015105X	—
	M35	1000002267	—	015106X	—
	M42	—	—	1000001273	1000001391
	M54	—	—	1000001274	1000001392
	V/SV	V/SV12	015261X	—	015211X
	V/SV14	015269X	—	015219X	—
	V/SV15	015262X	—	015212X	—
	V/SV16	015260X	—	015220X	—
	V/SV18	015263X	—	015213X	—
	V/SV22	015264X	—	015214X	—
	V/SV28	015265X	—	015215X	—
	V/SV35	1000002266	—	015216X	—
	V/SV42	—	—	015217X	1000001393
	V/SV54	—	—	015218X	1000001394
	R(H)	PEX / Multilayer			
	R12	—	14863	015339X	—
	R14	015370X	—	015330X	—
	R16	015371X	14865	015331X	—
	R17	015378X	—	015333X	—
	R18	015379X	—	015334X	—
	R20	015374X	14868	015335X	—
	R25	015380X	—	015338X	—
	R26	015376X	14708	015336X	—
	R32	015377X	—	015337X	—
	RFz	RFz12	—	14822	1000000173
	RFz16	015180X	14823	015161X	—
	RFz18	—	1000000124	—	—
	RFz20	015181X	14824	015162X	—
	RFz25	015182X	14825	015163X	—
	RFz26	—	1000000125	—	—
	RFz32	015183X	14826	015164X	—
TH	TH14	015395X	14708	015321X	—
	TH16	015385X	14843	015322X	—
	TH18	015398X	14844	015323X	—
	TH20	015389X	14845	015324X	—
	TH25	015399X	14846	015325X	—
	TH26	015391X	14847	015326X	—
	TH32	015393X	14848	015327X	—
	TH40	015401X	—	015328X	—
	TH50	—	—	1000001810	—
	TH63	—	—	1000001811	—
	THG	THG32	1000000236	—	1000000235
THT	THT32	015393H	—	015329X	—

For more information visit rothenberger.com

Pressing

Overview press jaws / Pressnavigator app

System	Nominal size	 Press jaws compact	 Interchangeable insert compact Use only in combination with interchangeable jaws (No. 1000002134)	 Press jaws standard	 Press chains standard Only to be used with intermediate jaw ZB51 (No. 1000001126) for SV, M, TH Ø 40, 42, 50, 63 mm
U			PEX / Multi-layer		
	U14	015351X	14832	015311X	—
	U16	015352X	14833	015312X	—
	U18	015353X	14834	015313X	—
	U20	015354X	14835	015314X	—
	U25	015355X	14836	015315X	—
	U32	015357X	14838	015317X	—
	U40	015358X	—	015318X	—
	U50	—	—	—	—
	U63	—	—	—	—
	U75	—	—	—	—
	U90	—	—	—	—
U110	—	—	—	—	
RC	RC26	015277X	14837	015271X	—
VP 	VP14	015530X	14882	015230X	—
	VP16	015531X	14883	015231X	—
	VP20	015532X	14884	015232X	—
	VP25	015533X	14885	015233X	—
	VP32	015534X	14886	015234X	—
BE 	BE16	015291X	—	015392X	—
	BE20	015292X	—	015394X	—
	BE26	015293X	—	015396X	—
	BE32	015294X	—	015397X	—
CO 	CO12	—	14852	—	—
	CO16	—	14853	—	—
	CO20	—	14854	—	—
	CO25	—	14855	—	—
G 	G16	015362X	—	015302X	—
	G20	015364X	—	015304X	—
	G26	015366X	—	015306X	—
	G32	015367X	—	015307X	—
	G40	015368X	—	015308X	—
HA 	HA16	015580X	—	015280X	—
	HA20	015581X	—	015281X	—
	HA26	015582X	—	015282X	—
	HA32	015583X	—	015283X	—
	HA40	—	—	015284X	—

For more information visit rothenberger.com

Pressnavigator app

Pressnavigator for easy verification of the compatibility of press tool and fitting system

Which press tool is suitable for which fitting system? The ROTHENBERGER Pressnavigator offers convenient assistance: with just a few clicks, the compatibility between our press tools and the established fitting system can be checked. The app is available in German or English.



App for smartphone & tablet
FOR EASY VERIFICATION OF THE COMPATABILITY OF PRESS TOOLS
AVAILABLE FOR iOS & Android!













iTunes



Google Play











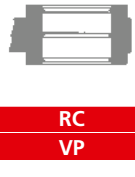

Overview system approvals

	Nominal size	Press jaws compact	Press jaws standard	Interchangeable insert compact <small>Use only in combination with interchangeable jaws (No. 1000002134)</small>	Anpro EN series stainless steel, carbon steel	APE Raccordi a pressare	Bampi BALPEX (Serie IMP)	Bampi BALPEX Gas	Blansol Sistema EasyPress	Blansol Sistema Multiplex	Bonomi Group Turbo Press, Turbo Press Gas	Broen Ballofix Pres	Chibro Adduzione / Gas, Como Galvanized	Chibro CuniPress, Riscaldamento	CIMBERIO SpA Cimpres	CO.E.S. Coesklima	COMAP, Skin Press	Comisa Multi layer pipe	Conex Bänninger »R. Press Gas, Solar	Conex Bänninger »R. Press INOX	DALPEX LaserMulti Dalpex	Emmeti Gerpex	EMPUR PEXPRESS	Eurotherm, MULTIST-RATO, Euro 2000		
	M	M12	015151X	015101X								•														
	M15	015152X	015102X									•	•	•	•											
	M18	015153X	015103X									•	•	•	•											
	M22	015154X	015104X									•	•	•	•											
	M28	015155X	015105X									•	•	•	•											
	M35	1000002267	015106X									•	•	•	•											
	SV12		1000001273																							
SV12		1000001274																								
	V/SV	V12	015261X	015211X																						
	SV14	015269X	015219X																							
	SV15	015262X	015212X		•																					
	SV16	015260X	015220X																							
	SV18	015263X	015213X		•																					
	SV22	015264X	015214X		•																					
	SV28	015265X	015215X		•																					
	SV35	1000002266	015216X		•																					
	SV42		015217X		•																					
	SV54		015218X		•																					
	G	G16	015362X	015302X																						
	G20	015364X	015304X																							
	G26	015366X	015306X																							
	G32	015367X	015307X																							
	G40	015368X	015308X																							
	HA	HA16	015580X	015280X																						
	HA20	015581X	015281X																							
	HA26	015582X	015282X																							
	HA32	015583X	015283X																							
	HA40		015284X																							
	R (H)	R12		015339X	14863																					
	R14	015370X	015330X																							
	R16	015371X	015331X	14865						•																
	R17	015378X	015333X																							
	R18	015379X	015334X																							
	R20	015374X	015335X	14868						•																
	R25	015380X	015338X							•																
	R26	015376X	015336X	14708																						
R32	015377X	015337X							•																	
	RFz	RFz12		1000000173	14822					•																
	RFz16	015180X	015161X	14823						•																
	RFz20	015181X	015162X	14824						•																
	RFz25	015182X	015163X	14825						•																
	RFz32	015183X	015164X	14826						•																
	TH	TH14	015395X	015321X	14842					•	•															
	TH16	015385X	015322X	14843						•	•															
	TH18	015398X	015323X	14844						•	•															
	TH20	015389X	015324X	14845						•	•															
	TH25	015399X	015325X	14846						•	•															
	TH26	015391X	015326X	14847						•	•															
	TH32	015393X	015327X	14848						•	•															
	TH40	015401X	015328X							•	•															
THG	THG32	1000000236	1000000235																							
THT	THT32	015393H	015329X																							
	U	U14	015351X	015311X	14832																					
	U16	015352X	015312X	14833																						
	U18	015353X	015313X	14834																						
	U20	015354X	015314X	14835																						
	U25	015355X	015315X	14836																						
	U32	015357X	015317X	14838																						
	U40	015358X	015318X																							
RC	RC26	015277X	015271X	14837																						
	VP	VP14	015530X	015230X	14882																					
	VP16	015531X	015231X	14883																						
	VP20	015532X	015232X	14884																						
	VP25	015533X	015233X	14885																						
	VP32	015534X	015234X	14886																						

The above release table reflects the status quo at the time this catalogue went to press, which may be subject to technical changes. For latest compatibility information, please check out the ROTHENBERGER Pressnavigator app for your smartphone.




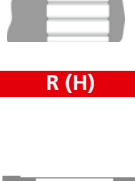



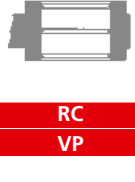
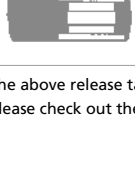
Pressing

Overview system approvals

		Nominal size	Press jaws compact	Press jaws standard	Interchangeable insert compact Use only in combination with interchangeable jaws (No. 1000002134)	Eurotubi Pressfitting System	F.B.Q. BARONIO, BQ pres	Frabo Frabopress C Steel, 316	Frabo MULTI-BRASS	FRÄNKISCHE, ALPEX F50	Gabo, Gabopress H+5	GAROS	Geberit Mapress Gas	Geberit Mapress Stainless	Geberit Mapress Copper Carbon steel	Geberit Mepla	Giacomini Giacomflex, Goaco Therm	HAKA, Firmisol, HAKAPRES, HAKA, GERODUR	Harden 2000, Polypex 2000	Henco PVDF	Herz pipefix	HIDROTEC KLIMATEC	Hitec Sistema, Multistrato	IBP, Br Press Rotguss, Inox	
	M	M12	015151X	015101X									●	●	●										
		M15	015152X	015102X		●								●	●	●									
		M18	015153X	015103X		●								●	●	●									
		M22	015154X	015104X		●								●	●	●									
		M28	015155X	015105X		●								●	●	●									
		M35	1000002267	015106X		●								●	●	●									
		M42		1000001273											●	●	●								
		M54		1000001274											●	●	●								
	V/SV	V12	015261X	015211X				●																	
		SV14	015269X	015219X			●	●																	
		SV15	015262X	015212X			●	●																	
		SV16	015260X	015220X			●	●																	
		SV18	015263X	015213X			●	●																	
		SV22	015264X	015214X			●	●																	●
		SV28	015265X	015215X			●	●																	●
		SV35	1000002266	015216X			●	●																	●
SV42		015217X			●	●																	●		
SV54		015218X			●	●																	●		
	G	G16	015362X	015302X												●									
		G20	015364X	015304X													●								
		G26	015366X	015306X													●								
		G32	015367X	015307X													●								
	HA	G40	015368X	015308X												●									
		HA16	015580X	015280X																					
		HA20	015581X	015281X																					
		HA26	015582X	015282X																					
	HA	HA32	015583X	015283X																					
		HA40		015284X																					
		R12		015339X	14863																				
		R14	015370X	015330X																					
	R (H)	R16	015371X	015331X	14865					●															
		R17	015378X	015333X																					
		R18	015379X	015334X																					
		R20	015374X	015335X	14868					●															
		R25	015380X	015338X																					
		R26	015376X	015336X	14708					●															
		R32	015377X	015337X						●															
		RFz12		1000000173	14822																				
	RFz	RFz16	015180X	015161X	14823																				
		RFz20	015181X	015162X	14824																				
		RFz25	015182X	015163X	14825																				
		RFz32	015183X	015164X	14826																				
	TH	TH14	015395X	015321X	14842				●		●	●					●							●	
		TH16	015385X	015322X	14843					●	●	●						●							●
		TH18	015398X	015323X	14844						●	●						●							●
		TH20	015389X	015324X	14845					●	●	●						●							●
		TH25	015399X	015325X	14846						●	●						●							●
		TH26	015391X	015326X	14847					●	●	●						●							●
		TH32	015393X	015327X	14848					●	●	●						●							●
		TH40	015401X	015328X							●							●							●
THG32	1000000236	1000000235														●									
THT32	015393H	015329X																							
	U	U14	015351X	015311X	14832																				
		U16	015352X	015312X	14833					●	●														
		U18	015353X	015313X	14834					●	●														
		U20	015354X	015314X	14835					●	●														
		U25	015355X	015315X	14836					●	●														
		U32	015357X	015317X	14838					●	●														
		U40	015358X	015318X																					
RC26	015277X	015271X	14837					●																	
	VP	VP14	015530X	015230X	14882																				
		VP16	015531X	015231X	14883					●															
		VP20	015532X	015232X	14884					●															
		VP25	015533X	015233X	14885					●															
		VP32	015534X	015234X	14886					●															

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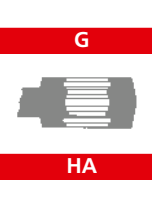
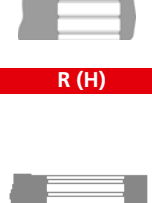


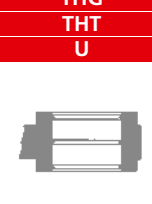

Overview system approvals

	Nominal size	Press jaws compact	Press jaws standard	Interchangeable Insert Compact <small>Use only in combination with interchangeable jaws (No. 1000002134)</small>	IBP -Br. Press, >Br. Press Gas	IPA, IPANA-PRES	IPALPEX	IVAR MP / PMP	Jarafflex-presssystem	Jupiter, Heizsysteme	KE KELIT KELOX	KOHLER, InoxPress	LAVAGRUND, LAVAPRESS	Mair Heiztechnik, Gomafix	Mark KG, polymark	MEGARO HAKAPRESS	MULTITHERM PRESSYSYSTEM	Multitubo Giacomini	NEUTHERM, MEKUPRESS	Nupi MultiNupi	Nussbaum Cupress, Optipress	Nussbaum CupressG	Nussbaum, Optiflex Plus	Oventrop, Cofit	
	M	M12	015151X	015101X																					
		M15	015152X	015102X								●													
		M18	015153X	015103X									●												
		M22	015154X	015104X									●												
		M28	015155X	015105X									●												
		M35	1000002267	015106X									●												
		M42		1000001273																					
	M54		1000001274																						
	V/SV	V12	015261X	015211X		●																			
		SV14	015269X	015219X		●																			
		SV15	015262X	015212X		●																	●	●	
		SV16	015260X	015220X		●																			
		SV18	015263X	015213X		●																			
		SV22	015264X	015214X		●																		●	●
		SV28	015265X	015215X		●																		●	●
		SV35	1000002266	015216X		●																		●	●
		SV42		015217X		●																		●	●
	SV54		015218X		●																		●	●	
	G	G16	015362X	015302X																					
		G20	015364X	015304X																					
		G26	015366X	015306X																					
		G32	015367X	015307X																					
		G40	015368X	015308X																					
	HA	HA16	015580X	015280X																				●	
		HA20	015581X	015281X																					●
		HA26	015582X	015282X																					●
		HA32	015583X	015283X																					●
		HA40		015284X																					●
	R (H)	R12		015339X	14863																				
		R14	015370X	015330X										●		●									
		R16	015371X	015331X	14865				●	●				●		●					●				
		R17	015378X	015333X						●															
		R18	015379X	015334X					●	●															
		R20	015374X	015335X	14868				●	●				●		●							●		
		R25	015380X	015338X																					
		R26	015376X	015336X	14708				●	●				●		●							●		
	R32	015377X	015337X						●				●		●							●			
	RFz	RFz12		1000000173	14822																				
		RFz16	015180X	015161X	14823																				
		RFz20	015181X	015162X	14824																				
		RFz25	015182X	015163X	14825																				
		RFz32	015183X	015164X	14826																				
	TH	TH14	015395X	015321X	14842		●	●	●				●						●						
		TH16	015385X	015322X	14843		●	●	●	●			●		●				●	●					
		TH18	015398X	015323X	14844		●	●	●	●									●	●					
		TH20	015389X	015324X	14845		●	●	●	●			●		●				●	●					
		TH25	015399X	015325X	14846		●	●	●	●									●	●					
		TH26	015391X	015326X	14847		●	●	●	●			●		●				●	●					
		TH32	015393X	015327X	14848		●	●	●	●			●		●				●	●					
		TH40	015401X	015328X			●	●	●	●			●						●	●					
THG	THG32	1000000236	1000000235																						
THT	THT32	015393H	015329X				●																		
	U	U14	015351X	015311X	14832																				
		U16	015352X	015312X	14833				●		●	●											●		
		U18	015353X	015313X	14844				●		●	●											●		
		U20	015354X	015314X	14835				●		●	●											●		
		U25	015355X	015315X	14836						●	●											●		
		U32	015357X	015317X	14838						●	●											●		
		U40	015358X	015318X							●	●					●						●		
RC	RC26	015277X	015271X	14837																					
	VP	VP14	015530X	015230X	14882																			●	
		VP16	015531X	015231X	14883																			●	
		VP20	015532X	015232X	14884																			●	
		VP25	015533X	015233X	14885																			●	
		VP32	015534X	015234X	14886																			●	

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Pressing

Overview system approvals

	Nominal size	Press jaws compact	Press jaws standard	Interchangeable insert compact Only in combination with interchangeable jaws (No. 1000002134)	PIPELIFE RADOPRESS	POLYSAN Press-System	Prandelli, MULTYRAMA	Raccorderie Metalliche Inoxpress, Steelpress	Raccorderie Metalliche Aespres	Raccorderie Metalliche, Inoxpress Gas	RIQUIERA A SERTIR	ROTH SISTEMA ROTHAPRESS	Roth-Roth Rohrinstallationsysteme	Roth Alu-Laserplus	Santha 3fit-PRESS SYSTEM 14 mm - 63 mm	SANHA NitroSan Serie 9000, 17000 Gas, 18000, 19000	SANHA Press Serie 10000, 11000 Gas, 12000, 13000	SANHA PURAPRESS Serie 8000	SANHA-NitroSan-Presssystem Chronimo	Simplex SiRoCon Cu / E	Simplex SiRoCon PPSU H	Simplex SiRoCon PPSU TH	SST-Rolltec Delphi-Press, STS Systemtechnik	THERMOVAL	THERMOSMART	Tiemme, Cobrapress
	M	M12	015151X	015101X																						
	M15	015152X	015102X																							
	M18	015153X	015103X																							
	M22	015154X	015104X																							
	M28	015155X	015105X																							
	M35	1000002267	015106X																							
	M42		1000001273																							
	M54		1000001274																							
	V/SV	V12	015261X	015211X																						
	SV14	015269X	015219X																							
	SV15	015262X	015212X																							
	SV16	015260X	015220X																							
	SV18	015263X	015213X																							
	SV22	015264X	015214X																							
	SV28	015265X	015215X																							
	SV35	1000002266	015216X																							
	G	G16	015362X	015302X																						
	G20	015364X	015304X																							
	G26	015366X	015306X																							
	G32	015367X	015307X																							
	G40	015368X	015308X																							
	HA	HA16	015580X	015280X																						
	HA20	015581X	015281X																							
	HA26	015582X	015282X																							
	HA32	015583X	015283X																							
	HA40		015284X																							
	R (H)	R12		015339X	14863																					
	R14	015370X	015330X	14864																						
	R16	015371X	015331X	14865																						
	R17	015378X	015333X	14866																						
	R18	015379X	015334X	14867																						
	R20	015374X	015335X	14868																						
	R25	015380X	015338X	14707																						
	R26	015376X	015336X	14708																						
	R32	015377X	015337X	14709																						
	RFz	RFz12		1000000173	14822																					
	RFz16	015180X	015161X	14823																						
	RFz20	015181X	015162X	14824																						
	RFz25	015182X	015163X	14825																						
	RFz32	015183X	015164X	14826																						
	TH	TH14	015395X	015321X	14842																					
	TH16	015385X	015322X	14843																						
	TH18	015398X	015323X	14844																						
	TH20	015389X	015324X	14845																						
	TH25	015399X	015325X	14846																						
	TH26	015391X	015326X	14847																						
	TH32	015393X	015327X	14848																						
	TH40	015401X	015328X																							
THG	THG32	1000000236	1000000235																							
	THT32	015393H	015329X																							
	U	U14	015351X	015311X	14832																					
	U16	015352X	015312X	14833																						
	U18	015353X	015313X	14834																						
	U20	015354X	015314X	14835																						
	U25	015355X	015315X	14836																						
	U32	015357X	015317X	14838																						
	U40	015358X	015318X																							
RC	RC26	015277X	015271X	14837																						
VP	VP14	015530X	015230X	14882																						
	VP16	015531X	015231X	14883																						
	VP20	015532X	015232X	14884																						
	VP25	015533X	015233X	14885																						
	VP32	015534X	015234X	14886																						

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Overview system approvals

	Nominal size	Press jaws compact	Press jaws standard	Interchangeable insert compact Only in combination with interchangeable jaws (No. 1000002134)	TIEMME, SERIE PA / PG	Tradesa Serie 700	Ulrich VARIOFLEX HAKA-PRESS, UPONOR UNPIPE, UNICORE, Airpipe	UPONOR SPress Plus	Valsir PEXAL	Vescol, Metallplast	VIEGA PROFIPRESS G	Vioga Profipress Sanpress, Sanpress INOX	Vioga sanfix FOSTA, P, PLUS	Viessmann	VSH X-Press Carbon Stainless, Copper	VSH SudoPress Carbon Stainless, Copper	VSH Skin Press	VSH Skin Press PPSU, Skin Press Gas	Watts MTR Art press	Wavin Aquatecnic Tigris	Wavin FUTURE 1/2, TIGRIS Alupex / Blue	WEFA PLASTIC, WEFA PRESS	Winkler	WKS-Press
	M	M12	015151X	015101X	●										●									
	M15	015152X	015102X	●											●									
	M18	015153X	015103X	●											●									
	M22	015154X	015104X	●											●									
	M28	015155X	015105X	●											●									
	M35	1000002267	015106X	●											●									
	M42		1000001273												●									
M54		1000001274												●										
	V/SV	V12	015261X	015211X							●	●				●								
	SV14	015269X	015219X								●	●												
	SV15	015262X	015212X								●	●												
	SV16	015260X	015220X								●	●												
	SV18	015263X	015213X								●	●												
	SV22	015264X	015214X								●	●												
	SV28	015265X	015215X								●	●												
	SV35	1000002266	015216X								●	●												
	SV42		015217X								●	●												
	SV54		015218X								●	●												
	G	G16	015362X	015302X																				
	G20	015364X	015304X																					
	G26	015366X	015306X																					
	G32	015367X	015307X																					
	G40	015368X	015308X																					
	HA	HA16	015580X	015280X											●									
	HA20	015581X	015281X												●			●						
	HA26	015582X	015282X												●			●						
	HA32	015583X	015283X												●			●						
	HA40		015284X												●			●						
	R (H)	R12		015339X	14863																			
	R14	015370X	015330X	14864			●			●														
	R16	015371X	015331X	14865			●			●														
	R17	015378X	015333X	14866			●																	
	R18	015379X	015334X	14867			●																	
	R20	015374X	015335X	14868			●			●														
	R25	015380X	015338X	14707																				
	R26	015376X	015336X	14708			●			●														
	R32	015377X	015337X	14709			●			●														
	RFz	RFz12		1000000173	14822																			
	RFz16	015180X	015161X	14823																				
	RFz20	015181X	015162X	14824																				
	RFz25	015182X	015163X	14825																				
	RFz32	015183X	015164X	14826																				
	TH	TH14	015395X	015321X	14842										●									
	TH16	015385X	015322X	14843			●								●			●	●					
	TH18	015398X	015323X	14844			●								●			●	●					
	TH20	015389X	015324X	14845			●								●			●	●					
	TH25	015399X	015325X	14846			●								●			●	●					
	TH26	015391X	015326X	14847											●			●	●					
	TH32	015393X	015327X	14848			●								●			●	●					
	TH40	015401X	015328X												●			●	●					
THG	THG32	1000000236	1000000235																					
THT	THT32	015393H	015329X															●						
	U	U14	015351X	015311X	14832																			
	U16	015352X	015312X	14833																				
	U18	015353X	015313X	14834																				
	U20	015354X	015314X	14835																				
	U25	015355X	015315X	14836																				
	U32	015357X	015317X	14838																				
	U40	015358X	015318X																					
RC	RC26	015277X	015271X	14837																				
	VP	VP14	015530X	015230X	14882										●									
	VP16	015531X	015231X	14883											●									
	VP20	015532X	015232X	14884											●									
	VP25	015533X	015233X	14885											●									
	VP32	015534X	015234X	14886											●									

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